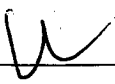


Date Thursday, 16/08/2007 12:01:07 PM
User Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---|------------------|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HELI-ACCESS HANDLE |
| Jot Number | : 34031 | | |
| Estimate Number | : 11829 | | |
| P.C. Number | : N/A | Part Number | : D2479 |
| This Issue | : 16/08/2007 S.O. No. : N/A | Drawing Number | : D2479 REV A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : MACHINED PARTS | Drawing Revision | : A |
| Previous Run | : N/A | Material | : N/A |
| Written By | :  | Due Date | : 31/08/2007 Qty: 12 Um: Each |
| Checked & Approved By | : | | |
| Comment | : Est. B 99.03.12 Updated from hand written IPP DM | | |

Additional Product

Jot Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----------------|--------------------------|
| 1.0 | M304TR0750W049 | 304 RD Tube .750 x .049W |
|-----|----------------|--------------------------|



Comment: Qty.: 1.4000 f(s)/Unit Total: 16.7996 f(s)
304 RD Tube .750 x .049W
Material: 304/316 SS Seamless 0.75" OD x 0.049" Wall
Batch M105354

FF 07-08-21

12

| | | |
|-----|----------|----------|
| 2.0 | BAND SAW | BAND SAW |
|-----|----------|----------|



Comment: BAND SAW
Cut as per Template DT8334 (DT 2479 CT)

FF 07-08-21

12

| | | |
|-----|---------|-----------------|
| 3.0 | BENDING | BENDING MACHINE |
|-----|---------|-----------------|



Comment: BENDING MACHINE
Bend as per Template DT 8335 (DT 2479 BT)
Trim as per Template DT 8333 (DT 2480 CJ)
Deburr

FF 07-08-24

12

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



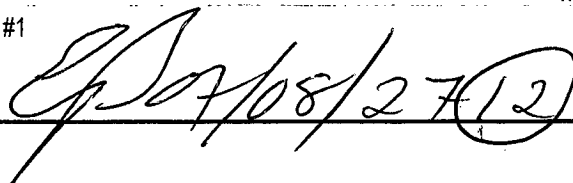
Comment: INSPECT WORK TO CURRENT STEP

can be
CP 07/08/27 (12)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____


CP 07/08/27 (12)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: D2479 PAR #: NA Fault Category: Prod / fab pass ^{med & small} NCR: Yes No DQA: D Date: 07/08/22
 QA: N/C Closed: 10 Date: 07.08.27

| NCR: <u>34031</u> | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|-------------------|------|---|--------------------------------|-------------------------------------|----------------|--------------------------------|--------------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 07/08/22 | 3 | 1 D2479 wrong measurement for bending 90° Human error. No Tag on template with # or measurement | <u>[Signature]</u> 08/10/22 | Destroyed and Replaced I.D template | FF 07/08/22 | <u>[Signature]</u> 07/08/22 | <u>[Signature]</u> 08/10/22 | Er 07/08/22 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 12:01:07 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI-ACCESS HANDLE

Job Number: 34031

Part Number: D2479

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)
16/08/27

Job Completion



16-08-27

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

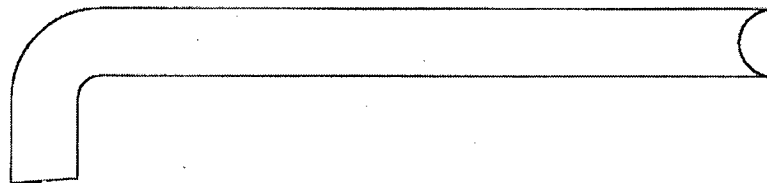
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|------------|--------------------|--|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| B WILLIAMS | MIKE M | DRAWING NO. | REV. A |
| CHECKED | APPROVED | D2479 | SHEET 1 OF 1 |
| DATE | TITLE | SCALE | |
| 96:05:14 | HELI-ACCESS HANDLE | 1:1 | |

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL

W/O 34031